

# JM EPDM R 75 MIL - FIT

# Polyester-Reinforced Ethylene Propylene Diene Monomer Membrane

#### Meets the requirements of ASTM D 4637, Type II

#### **Features and Components**

**Membrane:** Cured EPDM (ethylene propylene diene monomer) reinforced with a tough 1,000+ denier polyester mat. Excellent puncture and hail resistance.

**Factory Inseam Tape:** For superior quality assurance and labor savings compared to field fabricated seams.

**Fully Extruded:** Produces fewer air voids, more uniform thickness and smoother sheets.

**Vulcanization Process:** Combines two layers of membrane to produce a fully cross-linked monolithic membrane.

**Polymer Formulation:** Performs in extreme temperature climates and withstands differential movement (elongation).

**UV-Stabilization Properties:** Offers outstanding ozone and weather resistance delivering one of the longest service lives available.

**Technical Expertise:** Backed by 30+ years of EPDM experience and installations.





Color Black

System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

Ply	BUR		APP		SBS			Ply		TPO	P	/C		PDM		
	HA	CA	CA	HW	HA	CA	HW	SA	gle	MF	FA	MF	FA	MF	AD	BA
ğ	Do not use with Multi-Ply systems					Sin	Compatible with the selected Single Ply systems above									
Kev:	HΔ –	Hot Annli	ed CΔ	– Cold A	nnlied	HW – He	at Weldah	ne SA	– Self Adh	ered	MF - Mech	anically Fa	stened	<b>AD</b> – Adhered	RA -	- Rallasted

#### **Energy and the Environment**

Property	Value			
Reflectivity* (ASTM C 1549)	0.06			
Emissivity* (ASTM C 1371)	0.88			
Post-consumer Recycled Content	0%			
Pre-Consumer Recycled Content	0%			

\*Test methods for reflectivity and emissivity are LEED®- and CRRC®-approved.

#### **Peak Advantage® Guarantee Information**

Enhanced guarantees are now available on certain systems for wind and puncture. Consult your local sales representative for more information and for specific guarantee terms and costs

Product	Guarantee Term
When used in most JM EPDM Systems*	Up to 25 years

\*Contact JM Technical Services for specific systems.

#### **Codes and Approvals**



#### Installation/Application



Refer to JM EPDM Application Guides and Detail Drawings for instructions.

#### Packaging and Dimensions

Roll Size	Roll Coverage	Factory Inseam Tape Width			
10' x 100' (3.05 m x 30.48 m)	1000 ft <sup>2</sup> (92.9 m <sup>2</sup> )	4" (102 mm) & 6" (152 mm)			
Membrane extruded in:	Milan, OH				

#### Storage

Shelf Life	12 months from manufacture date			
Storage Conditions	The Inseam tape at the end of each roll is susceptible to damage. Store away from areas or materials where punctures or physical damage is likely to occur. Store indoors, out of direct sunlight, keep clean and dry prior to use. Do not stack rolls on top of one another for extended periods of time.			
Temperature Range	60°F-80°F (15.6°C-26.7°C)			

Refer to the Safety Data Sheet and product label prior to using this product. The Safety Data Sheet is available by calling (800) 922-5922 or on the Web at www.jm.com/roofing.



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### **Tested Physical Properties**

Physic	al Properties	ASTM Test Method	Standard for ASTM D 4637, Type II	JM EPDM R 75 mil - FIT System	
	Breaking Strength (lbf)	D 751 A	> = 90	287	
	Elongation at Fabric Break, Ultimate (%)	bric Break, Ultimate (%) D 751 A		MD 35, XMD 36*	
Strength	Elongation, Ultimate (%)	D 412	> = 250	482	
Stre	Tear Strength (lbf)	D 751 B	> = 10	104	
	Dynamic Puncture Resistance, 10J, Type II	D 5635	pass	pass	
	Static Puncture Resistance, 55.1 lbf, Type II	D 5602	pass	pass	
Overall Sheet Thickness (in.)		D 751	+/- 10%	pass	
ity	Thickness Over Scrim, Weathering Side (in.)	D 7635	0.015	0.025	
Longevity	Brittleness Point (°F)	D 2137	<= -49	pass	
Ē	Ozone Resistance	D 1149	pass	pass	
	Water Absorption (mass %)	D 471	< = 8	0.1	
de de	Heat Aged 670 hrs @ 240°F	D 573			
Heat Aged Performance	Breaking Strength (lbf)	D 751	> = 80	297	
leat erfon	Elongation, Ultimate (%)	D 412	> = 200	284	
- ª	Linear Dimensional Change (%)	D 1204	< ± 1	0.02	
Weathering Performance	Weathering Resistance, 5040 KJ/(m2-nm) @ 340 nm	D 4637 / G 151 / G 155			
Weat Perfon	Visual Inspection	-	pass	pass	

### **Physical Properties – Factory Inseam Tape**

Physical Property	JM EPDM R 75 mil - FIT System				
Base	Rubber/Butyl polymer				
Color	Black				
Solvents	None				
Percent Solids	100%				
Cure State	Partially Cured				
Thickness	25 mils ± 5 mils				
Width	4" (102 mm) & 6" (152 mm)				
Release Liner	Polyester				